

**APPARATUS FOR MANUFACTURING
FLEXIBLE PACKAGES HAVING SLIDE CLOSURES**

Abstract Of The Disclosure

Vertical form fill seal apparatus for making
5 flexible packages with slider fastener closures is
provided. A fastener track is applied in-line with a
plastic web and is bonded thereto at the same time that a
peel seal is formed. All package components are brought
together at the point of fill. Prior to assembly at the
10 fill station a series of spaced-apart stop members are
formed along the fastener tracks.